

Work Order ID 55197

January 11, 2010 1:07:21 PM



Page 1

Item ID: D4022-3

Revision ID:

Item Name: Mount

Start Date: 1/11/10

PRELIMINARY ISSUE

Accept

Required Date: 1/29/10

Start Qty: 2.00
Req'd Qty: 2.00



Setup Start



Stop



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

✓

Date:

Tooling:

Date:

Run Start



QC:

✓

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D4022	A-PRELIM <i>Rev. A</i>

100



Purchasing

Memo

Issue P/O: *100-11173*
Purchase part as per Dwg D4022
Part #: TC 250-100
Possible Supplier: Weldon
Material release note required

110



Packaging

Memo

0.00

0.00

0.00

CD 10/01/11 CD

10/01/20

10/01/22 (5)

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55197

Page 2

January 11, 2010 1:07:21 PM

Item ID: D4022-3

Accept



Setup Start



Revision ID:

Item Name: Mount

Stop



Start Date: 1/11/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



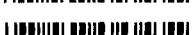
QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

→ 51016125

0.00



130



Packaging

Packaging

Identify as per dwg & Stock Location: 406

0.00

B 10.08.30


10/10/01 (5)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/09/01 (J)
 MF 10-2-19

POSITIVE RECALL

EFFECTIVE 10-01-13RELEASED 10-09-01AUTH VDATE 100901

Q45 Rev. A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

January 11, 2010 1:07:21 PM

Work Order ID: 55197



Parent Item: D4022-3



Parent Item Name: Mount

Start Date: 1/11/10

Required Date: 1/29/10

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
TC 250-100 Fuel Pump		Purchased		No		100	Each	0.0000	2.0000		<i>PC 10/10/10</i>	(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

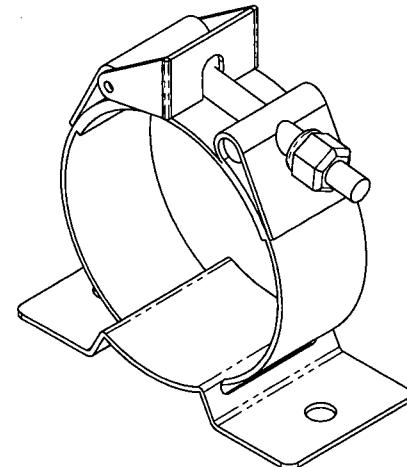
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



Done

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER
D4022-3	WELDON AIRCRAFT SPRUCE AND SPECIALTY	TC 250-100 05-00021

QTY 4

D4022-3 MOUNT

NOTES:

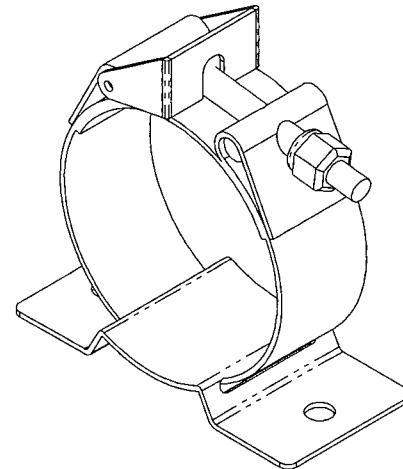
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "Default" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs

DESIGN	<i>E</i>	DART AEROSPACE LTD	
DRAWN	<i>E</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4022	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FUEL PUMP	NTS
DATE 09.11.03		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (Ø)
D4022-3	WELDON AIRCRAFT SPRUCE AND SPECIALTY	TC 250-100 05-00021	STAINLESS STEEL STAINLESS STEEL	2.5 2.5

**PRELIMINARY
ISSUE**

D4022-X MOUNT

PRELIMINARY ISSUE

09.11.03

DESIGN	DRAWN	DART AEROSPACE LTD
		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
		D4022
MF.G. APPR.		REV. PA1
APPROVED		SHEET 3 OF 4
DE APPR.		SCALE
		NTS
DATE	09.11.03	FUEL PUMP

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NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO11173

Purchase Order Date 1/19/10
PO Print Date 1/19/10

Page Number 1 of 1

Order From :

VU-AER004

AEROSPARES ACCESSORIES INC
20544 CONCESSION # 9,
RR #2
ALEXANDRIA, ON K0C 1A0
CANADA

PAKED
5D

Contact Name	Buyer	Linda Lacelle
Vendor Phone	Requisition Nbr	10127-2607
Vendor Fax	Tax Resale Nbr	Net 30
Vendor Account Nbr	Terms	USD
	Currency	
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	A8150-B1	Fuel Pump	1/29/10 Yes	3.00 Each	FedEx Overnigh	\$825.0000	\$2,475.0
2	TC 250-100	Fuel Pump	1/29/10 Yes	5.00 Each	FedEx Overnigh	\$23.7500	\$118.7

PO Total: \$2,593.7

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/19/10

AEROSPARES ACCESSORIES INC.

20544 CON #9, R.R. #1
ALEXANDRIA, ONT. K0C-1A0
TEL. 613-525-0924 FAX 613-525-0925

Invoice

DATE	INVOICE NO.
1/20/2019	2019-24

BILL TO
DACT AEROSPACE LTD.
1376 ABERDEEN STREET
HAWKESBURY ON
K2B 1K7

SHIP TO

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON
K6A 1K7

The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.

Signature

Thank you for your business.

TOTAL

22 723 461

Cards must be rebuildable and should be returned within 15 days for full credit. Thank you.



640 Golden Oak
Oakwood Village, OH 44146
Phone: 440•232•2282
Fax: 440•232•0606

P.O. Number	2822
Invoice Number	
Shipment Number	78150-1
Waybill Number	
Order Type	P
Invoice Date	09-18-08
Page	2

Packing Slip

B L C T O	AEROSPARES ACCESSORIES 20544, CON. 9, RR#2 ALEXANDRIA, ONTARIO CANADA K0C-1A0	2219	S H I P T O	AEROSPARES ACCESSORIES 1 NORTH MAIN STREET MASSENA, NY 13662
-----------------------	--	------	----------------------------	--

Sales Representative		Contact	Ship Via		
JOHN McCLURE		IAN PRESTON	UPS (Prepaid)		
Line	Part / Description	Orig Order	Pkg / Ship	Balance Due	Ship Quantity
2	pma8501 Label per OP-103, WI 120 FAA PMA SEAL ASSEMBLY Lot# 46163	20.00		0.00	20.00
3	TC250-100 Rev B CLAMP (2.50 DIA.) Lot# 33056	10.00		0.00	10.00

Material and/or parts furnished on this purchase order
are certified by the original manufacturer, or have
been manufactured by Weldon Pump, in accordance
with all applicable specifications.

Michael Shetty, QUALITY MANAGER



640 Golden Oak
Oakwood Village, OH 44146
Phone: 440•232•2282
Fax: 440•232•0606

P.O. Number	3106
Invoice Number	
Shipment Number	79887-1
Waybill Number	
Order Type	P
Invoice Date	10-21-09
Page	1

Packing Slip

S I L T O	AEROSPARES ACCESSORIES 20544, CON. 9, RR#2 ALEXANDRIA, ONTARIO CANADA K0C-1A0	2219	S H I P T O	AEROSPARES ACCESSORIES 1 NORTH MAIN STREET MASSENA, NY 13662
-----------------------	--	------	----------------------------	--

Sales Representative		Contact		Ship Via	
JOHN McCLURE		IAN PRESTON		UPS (Prepaid)	
Payment Terms		Phone		F.O.B.	
NET 30 DAYS		613-525-0924		ORIGIN	
Li	Part / Description	Orig Order	Prev Ship	Balance Due	Ship Quantity
	CERTS REQUIRED				
	U.S. FUNDS COUNTRY OF ORIGIN USA				
	ANY BACKORDERED SHIPMENTS SHIP VIA UPS GROUND				
	FAX COPY OF INVOICE AT TIME OF SHIPMENT				
✓ 1	TC250-100 Rev B CLAMP (2.50 DIA.) Lot# 33799	10.00		0.00	✓ 10.00
		10.00	S 10/10/09		
			26/10/09		
			Oct 26/09		
			B/N 2628		

Material and/or parts furnished on this purchase order
are certified by the original manufacturer, or have
been manufactured by Weldon Pump, in accordance
with all applicable specifications.

Michael Sheetz

QUALITY MANAGER

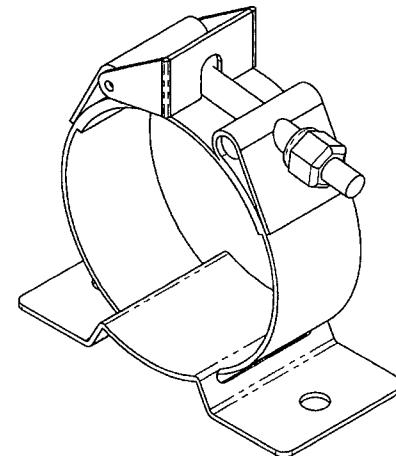
THE WELDON PUMP CO.

OCT 27 2009

WELDON PUMP
SHIPPED

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

SPECIFICATION CONTROL DRAWING



W10 55192

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE (ϕ)
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPACE ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

D4022-X FUEL PUMP MOUNTING BRACKET

DESIGN	<i>✓</i>	DART AEROSPACE LTD
DRAWN	<i>✓</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>✓</i>	DRAWING NO.
MFG. APPR.	<i>✓</i>	REV. A
APPROVED	<i>✓</i>	D4022
DE APPR.	<i>✓</i>	SHEET 3 OF 4
DATE	10.04.16	TITLE
		SCALE
		NTS
		FUEL PUMP
		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN THOSE FOR WHICH IT WAS PROVIDED WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs